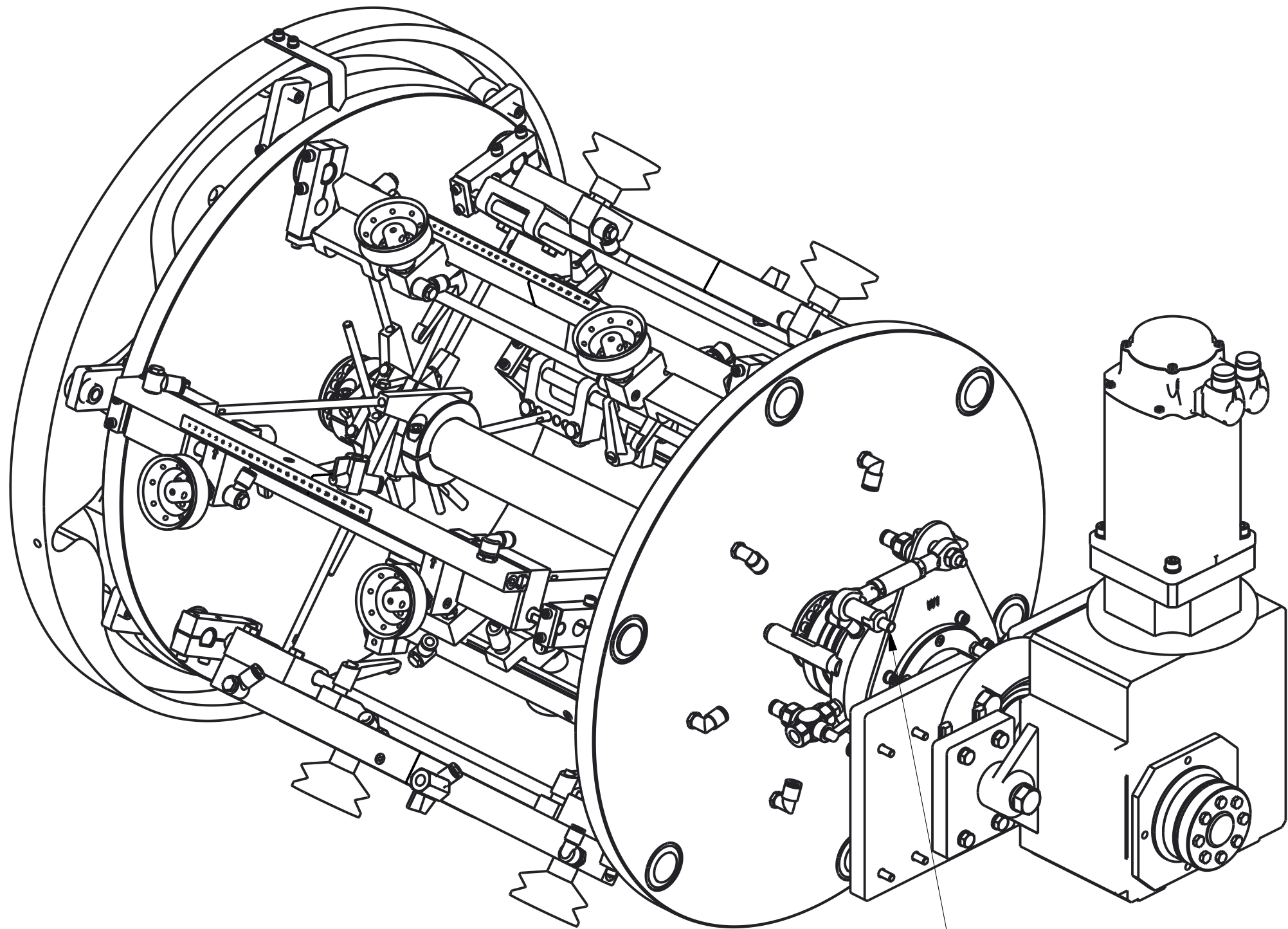


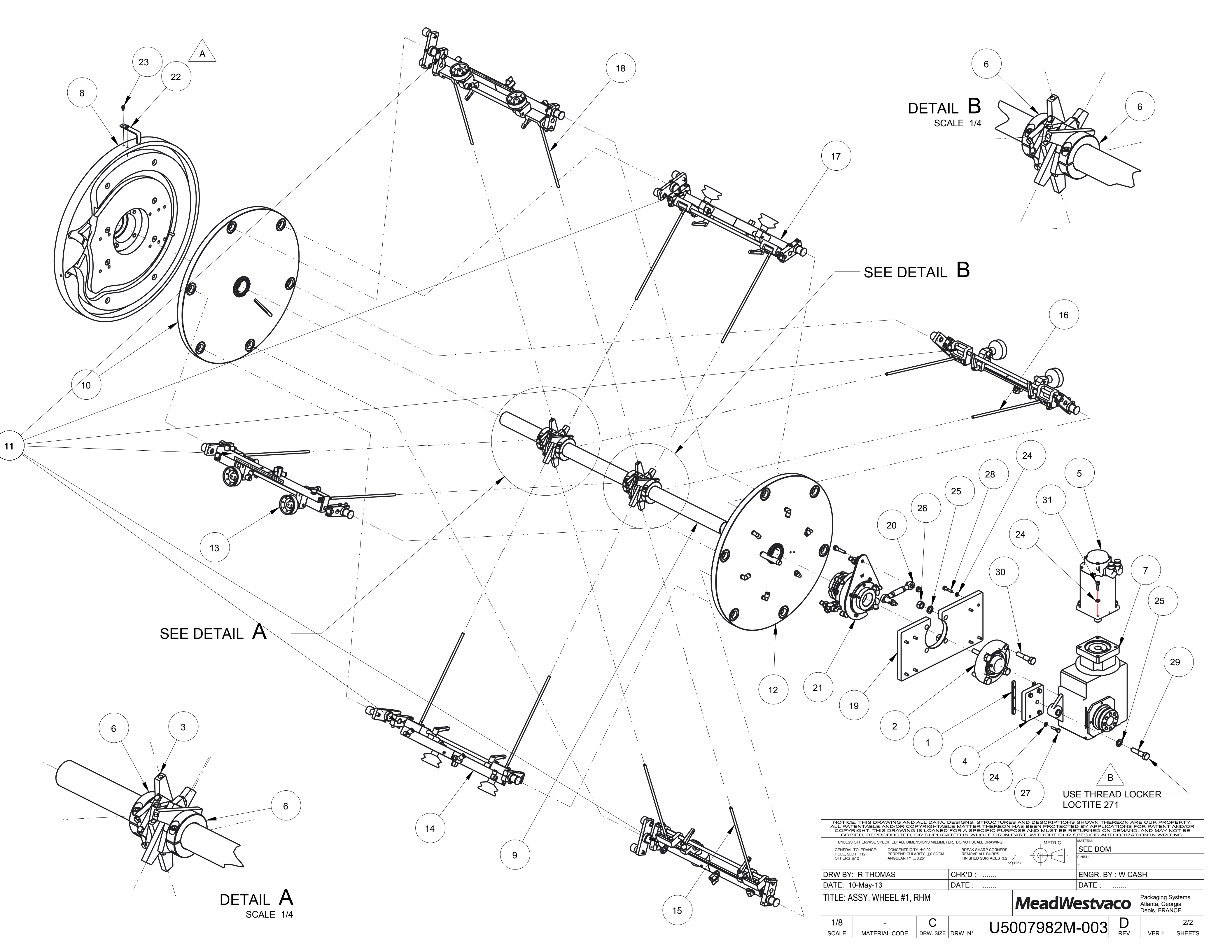


NOTE: VALVE TORQUE ARM MOUNTS TO
MAGAZINE FRAME (NOT SHOWN)

ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	T-SLOT BAR, MINITEC, M8 X 45 X 3	U5000308P
2	1	FLANGE BEARING METRIC, 50MM	U5000759P
3	12	U5001099M-001 W/BOLTS	U5001099M-001
4	1	TORQUE ARM PLATE, K302 REDUCER	U5003655M
5	1	SERVOMOTOR, 8Nm (FOR REFERENCE ONLY)	U5006414P_REF
6	4	CLAMP COLLAR, SINGLE SPLIT, 50MM, AL	U5007635P
7	1	REDUCER, K302WGD_0460 MT20	U5007907P
8	1	ASSY, CAM, RH	U5007960M-001
9	1	DRIVE SHAFT, WHEEL #1	U5007962M
10	1	ASSY, FEEDER ARM SPRT, CAM SIDE	U5007963M
11	6	ASSY, CAM FOLLOWER ARM	U5007967M-002
12	1	ASSY, IDLED FEEDER ARM SPRT	U5007971M
13	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG1
14	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG2
15	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG3
16	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG4
17	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG5
18	1	ASSY, CUP MANIFOLD, RH	U5007973M-003_CFG6
19	1	REDUCER PLATE, WHEEL #1	U5007976M
20	1	ASSY, LINK BALL ARM	U5007977M
21	1	ASSY, VACUUM VALVE, W1, RH	U5007978M
22	1	ZERO POINTER, WHEEL #1	U5012652M

ITEM	QTY	EXPENSE ITEMS	PART NUMBER
23	2	SCREW SHCS, M5x12 LW FW SS	U6003041P_L_F_EXP
24	16	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
25	5	M16 STD SPRING LOCK WASHER SS	U6002567P_EXP
26	4	HEX NUT, M16X2 SS	U6002621P_EXP
27	4	SCREW HHCS, M8x30 SS	U6002765P_EXP
28	8	SCREW HHCS, M8x35 SS	U6002766P_EXP
29	1	"EXP" HEX BOLT, M16X2 x 65 LG (STN STL)	U6002825P_EXP
30	4	"EXP" HEX BOLT, M16X2 x 70 LG (STN STL)	U6002826P_EXP
31	4	SCREW SHCS, M8x25 SS	U6003080P_EXP

-	--			NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
D	ITEM 11 WAS U5007967M-001	MF		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
C	DEL ITEM 23 WAS QTY 1 U5019230P	BCD		GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12									
B	ADDED LOCTITE NOTE	RT		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°									
A	ADDED U5012652M, REMOVED U5008931M PER ECN002875	L.C.M.		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES: 3.2									
REV.	DESCRIPTION	BY	CHK'D	METRIC									
		DATE	DATE	MATERIAL: SEE BOM									
				FINISH: -									
				DRW BY: R THOMAS									
				CHK'D :									
				DATE: 10-May-13									
				DATE :									
				TITLE: ASSY, WHEEL #1, RHM									
				MeadWestvaco									
				Packaging Systems Atlanta, Georgia Deols, FRANCE									
				7/32	-	C	U5007982M-003			D	1/2		
				SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	REV			SHEETS		



SEE DETAIL A

DETAIL B
SCALE 1/4

SEE DETAIL B

USE THREAD LOCKER
LOCTITE 271

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE:	CONCENTRICITY ± 0.02	BREAK SHARP CORNERS	METRIC		MATERIAL: SEE BOM				
HOLE, SLOT ± 0.12	PERPENDICULARITY $\pm 0.02/\text{CM}$	REMOVE ALL BURRS	FINISH: -		ENGR. BY : W CASH				
OTHERS ± 0.12	ANGULARITY $\pm 0.25^\circ$	FINISHED SURFACES 3.2 $\sqrt{125}$			DATE :				
DRW BY: R THOMAS			CHK'D :			DATE :			
DATE: 10-May-13			DATE :			DATE :			
TITLE: ASSY, WHEEL #1, RHM									
1/8	-	C	U5007982M-003			D	2/2		
SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°				REV	VER 1	SHEETS